



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5332-043
Job Sheet 176452



Part No: D5332-043

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/27/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-4-24
100	Large Fab	4 pcs		4/27/18	0.00	8.01	Large Fab 1		DAS 18-4-24
110	QC	4 pcs		4/27/18	0.00	0.00	QC9 QC10		38 DAS
120	QC	4 pcs		4/27/18	0.00	0.00	QC5		9-89 38
130	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-4-24
140	QC21-SA	4 Ea		4/27/18	0.00	0.00	QC21		21 APR 26 2018

Part Op 100 - Weld per dwg A/R S.S. rod Batch: _____ 1- Cut D5332-5 as per dwg 2- Drill holes as per dwg D5332 using
Descriptions: DT10192 3- Remove identification marks and deburr 4- Weld bushing in rib as per dwg and grind flush
110 - QC9- Inspect visual per QSI004- Fusion Welds
120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____ ***STOCK IN BASKET CELL***
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	
M304TS0.500W.049	Square Tubing	7.3200 ft (1.83 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5338-1	8	27	0
	M304TS0.500W.049	7	1,160	0

Part Specifications

Specifications could not be found.

M.V.

Plex 4/24/18 12:49 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064682



Part: D5332-043

Job No: 176452

Serial No/Batch: S064682

Revision:

Inspector:

Date: 04/24/18

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